

GOODYEAR® FARM TIRES® AND TITAN® FARM TIRES WARRANTY POLICY MANUAL



Effective January 1st, 2020

GOODYEAR FARM TIRES AND TITAN FARM TIRES WARRANTY POLICY MANUAL

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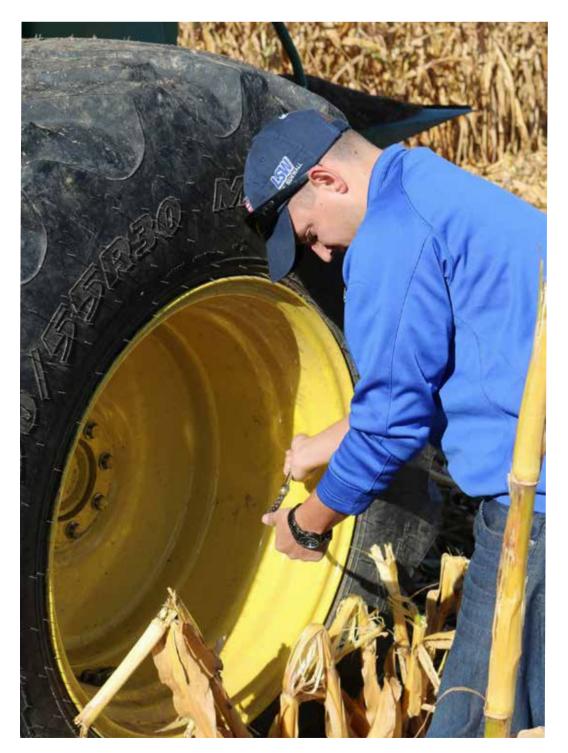




GOODYEAR FARM TIRES AG WARRANTIES



Effective January 1st, 2020



Goodyear Farm Tires FIELD HAZARD PROTECTION PLAN



OWNER'S OBLIGATION

Owner must operate tires within Titan International (Titan) and manufacturer specified load, speed limits, and air pressure requirements (at cold-air pressures specified by Titan International for load and speed according to individual tire size, type and load capacity) and maintain proper alignment of wheels.

You must present the unserviceable tire and a copy of your proof of purchase date to a participating Titan, manufacturer of Goodyear Farm Tires, dealer. Please use our Dealer Locator at www.titan-intl.com or call 1 (800) 872-2327.

Adjustment tires claimed unserviceable become the property of Titan International and are subject to a disposal fee. Mounting, de-mounting, service charges, and taxes will be added to the purchase price under this pro-rated replacement program.

No claim will be recognized unless submitted with a Titan International, manufacturer of Goodyear Farm Tires, claim through THE HUB, supplied by an authorized tire dealer.

> WHO IS ELIGIBLE?

You are eligible for the benefits of the Field Hazard Protection Plan if you meet all of the following criteria:

- Claim is submitted with a properly completed Titan claim through THE HUB.
- You are the original owner or authorized agent for new Goodyear branded agricultural tires acquired as OE Tires on new equipment or from an authorized Titan/Goodyear Farm Tires dealer in the following designations:
 - Radial Rear (R-1, R-1W, R-14, R-2, R-3, HF-1, HF-2, HF-3) and Small Farm (I-1, I-2, I-3)
 - Bias Rear Farm (R-1, R-1W, R-2, R-3, HF-2) and Small Farm (I-1, F-I, F-1, F-2, F-2M, I-3, HF-1) with Stubble Guard Compound stamped on sidewall.

- Your Goodyear brand agricultural tires bear Titan prescribed tire identification numbers and are not branded "NA" (Not Adjustable).
- Your tires have been properly stored in clean dry conditions away from direct sunlight.
- Your Goodyear brand agricultural tires have been used only on equipment originally installed, in normal agricultural service, in accordance with equipment manufacturer and Titan recommendations.
- Your tires were purchased on or after January 1, 2020.

> THE PROTECTION PLAN

Field Hazard is not considered a condition that is covered by our warranty and therefore, not covered by Titan International, manufacturer of Goodyear Farm Tires standard limited warranty.

However, Titan International has elected to provide the following coverage with our Field Hazard Protection Plan for select tires that contain our Stubble Guard Compound.

WHAT IS COVERED AND FOR HOW LONG?

PRORATED TIRE REPLACEMENT

Goodyear brand agricultural tires which meet the criteria under "Who Is Eligible" that become unserviceable or not repairable due to field hazard, will be replaced with a comparable new tire on a pro-rated basis.

If proof of purchase is not available to establish time in service, tire date of manufacture will be used.

In North America, the customer charge will be calculated by multiplying the customer's normal buying price, current at time of adjustment, by the percentage determined from either the Bias or Radial "Agricultural Tire Field Hazard Protection Plan" charts shown on next page.

Mounting, de-mounting, service charges, and taxes will be added to the purchase price under this pro-rated replacement program.



ALL RADIAL Goodyear Farm Tires

0	YEARS OF SERVICE OR AGE DURING	IF WORN LESS THAN	PRO RATA Collection
FIELD	1st Year	25%	50%
Ľ	2nd Year	50%	75%

ALL BIAS REAR Goodyear Farm Tires Stubble Stamped Small

ELD	YEARS OF SERVICE	IF WORN	PRO RATA
	OR AGE DURING	LESS THAN	Collection
Ë	1st Year	25%	50%

> WHAT IS A COMPARABLE TIRE?

A "comparable" new Goodyear branded agricultural tire may either be the same line of tire or, in the event a comparable tire is not available, a tire of the same basic construction (Bias or Radial), but with different sidewall, tread configuration, or in Titan brand. If a higher priced tire is accepted as replacement, the difference in price will be at an additional charge to you.

Any replacement tire provided pursuant to this protection plan will be covered by the Goodyear or Titan brand protection plan in effect at the time of replacement.

WHAT IS NOT COVERED BY THIS PROTECTION PLAN?

OUTSIDE COVERAGE TIMELINE

Goodyear branded radial farm tires purchased under this protection plan and presented for coverage more than 2 years after date of purchase are not covered. If the proof of purchase is not available to establish time in service, the tire date of manufacture will be used.

Goodyear branded bias rear farm tires (R-1, R-1W, R-2, R-3, HF-2, HF-3) or small farm tires (I-1, F-I, F-1, F-2, F-2M, I-3, HF-1) with Stubble Guard Compound stamped on sidewall purchased under this protection plan and presented for coverage more than 1 year after date of purchase are not covered. If proof of purchase is not available to establish time in service, the tire date of manufacture will be used.

GENERAL EXCLUSIONS

The following situations are excluded from coverage under the policy explained herein:

- Mechanical Condition
 - Mismatched adjacent tires, incorrect alignment, irregular wear, balance, rim slip/condition.
- Misuse
 - Overload, abuse, negligence, excessive speed, racing / pulling contests, filler, sealants, balancing substances, intentional alteration of appearance or physical characteristics.
- Unforeseen Events
 - Fire, accident, vandalism, or collision.
- Improper mounting, de-mounting, repair, inflation, application, chain usage.

IMPROPER STORAGE

Ozone or weather cracking that does not render tire unserviceable or conditions caused by aging via improper storage, including but not limited to the following:

- Direct sunlight exposure and ozone created by welders, electric motors, and transformers.
- Exposure to hydrocarbons such as gas, diesel, oil, paint, solvents, hydraulic fluid, and brake fluid.
- Improper inflation and stacking.

In no event shall Titan, manufacturer of Goodyear Farm Tires, be responsible for any liability for loss of time, inconvenience, loss of use of vehicle, incidental or consequential damage resulting from stubble damage warranty claim, to the extent permitted by law.

SAFETY WARNINGS

Serious injury or death may result from:

- Tire failure due to underinflation/overloading. Follow the vehicle owner's manual or tire placard in vehicle.
- Explosion of tire/rim assembly due to improper mounting. Only specially trained persons should mount tires.
- Failure to deflate single or dual assemblies completely before demounting.



> WHAT ARE YOUR LEGAL RIGHTS?

No representative or dealer has authority to make any representation, promise, or agreement on behalf of Titan, manufacturer of Goodyear Farm Tires, except as stated herein. Any tire, no matter how well constructed, may fail in service or otherwise become unserviceable due to conditions beyond the control of the manufacturer.

This adjustment policy is not intended as a representation that a tire failure cannot occur.

To the extent permitted by law, Titan, manufacturer of Goodyear Farm Tires, disclaims all warranties, express or implied, other than the warranties stated in this Limited Warranty, including but not limited to the implied warranties of merchantability and fitness for a particular purpose.

Titan International, manufacturer of Goodyear Farm Tires, disclaims any liability for incidental, consequential, punitive damages, loss of time or profits, loss of vehicle use, or inconvenience reparations to the extent permitted by law, even if advised of the possibility of such loss or damages. Some states or provinces do not allow the exclusion or limitation of incidental or consequential damages, so the above limitations or exclusions may not apply to you. This adjustment policy provides specific legal rights, and you may also have other rights that vary from state to state or province to province. This protection plan is applicable only for North America.

Goodyear Farm Tires STUBBLE DAMAGE PROTECTION PLAN



> OWNER'S OBLIGATION

To qualify for a stubble damage claim, stalk deflecting mechanical devices must be used to push down stubble prior to any contact with the tire and proof of usage is required to validate claim.

Owner must operate tires within Titan and manufacturer specified load, speed limits, and air pressure requirements (at cold-air pressures specified by Titan for load and speed according to individual tire size, type and load capacity) and maintain proper alignment of wheels.

You must present the unserviceable tire and a copy of your proof of purchase date to a participating Titan International, manufacturer of Goodyear Farm Tires dealer. Please use our Dealer Locator at www.titan-intl.com or call 1 (800) 872-2327.

Adjustment tires claimed unserviceable become the property of Titan International and are subject to a disposal fee. Mounting, de-mounting, service charges, and taxes will be added to the purchase price under this pro-rated replacement program.

No claim will be recognized unless submitted with a Titan, manufacturer of Goodyear Farm Tires, claim through THE HUB, supplied by an authorized tire dealer.

Proof of purchase/ownership for stalk deflecting mechanical devices must also be provided.

> **PREVENTION**

To prevent or greatly reduce stubble damage:

- Follow the vehicle owner's manual or tire placard in vehicle.
- Utilize mechanical devices to knock down stubble.
- Make your first tillage pass parallel to the rows.
- Run tire in accordance with rotation arrow stampings on tire.

STUBBLE DAMAGE CONDITIONS

In low moisture conditions with the improved genetics in use today, stubble in the field can become extremely rigid and unyielding with steel like strength.

Under these circumstances, tires may sustain stubble damage that may range from mild "scarring" to severe penetration and chunking.

Usually stubble damage is merely cosmetic, and though unpleasant in appearance, does not impair the tire's ability to deliver a full life of service.

However, under more rare circumstances, exposure and even penetration of the cord body may result.

WHO IS ELIGIBLE?

You are eligible for the benefits of the Stubble Damage Protection Plan if you meet all of the following criteria:

- Claim is properly submitted through the Titan, manufacturer of Goodyear Farm Tires, claim process on THE HUB.
- You are the original owner or authorized agent for new Goodyear branded agricultural tires acquired as OE Tires on new equipment or from an authorized Titan/Goodyear farm tires dealer in the following designations:
 - Radial Rear (R-1, R-1W, R-14, R-2, R-3, HF-1, HF-2, HF-3) and Small Farm (I-1, I-2, I-3)
 - Bias Rear Farm (R-1, R-1W, R-2, R-3, HF-2) and Small Farm (I-1, F-I, F-1, F-2, F-2M, I-3, HF-1) with Stubble Guard Compound stamped on sidewall.
- Your Goodyear brand agricultural tires bear Titan International prescribed tire identification numbers and are not branded "NA" (Not Adjustable).
- Your tires have been properly stored in clean dry conditions away from direct sunlight.
- Your Goodyear brand agricultural tires have been used only on equipment originally installed, in normal agricultural service, in accordance with equipment manufacturer and Titan recommendations.
- Your tires were purchased on or after January 1, 2020.

> THE PROTECTION PLAN

Stubble damage is not considered a condition that is covered by our warranty and therefore, not covered by Titan International, manufacturer of Goodyear Farm Tires standard limited warranty.

However, Titan International has elected to provide the following coverage with our Stubble Damage Protection Plan for select tires that contain our Stubble Guard Compound.

> WHAT IS COVERED AND FOR HOW LONG?

PRORATED TIRE REPLACEMENT

Goodyear brand agricultural tires which meet the criteria under "Who Is Eligible" that become unserviceable or not repairable due to stubble damage will be replaced with a comparable new tire on a pro-rated basis.

If proof of purchase is not available to establish time in service, tire date of manufacture will be used.

In North America, the customer charge will be calculated by multiplying the customer's normal buying price, current at time of adjustment, by the percentage determined from either the Bias or Radial "Agricultural Tire Stubble Damage Protection Plan" charts shown below.

Mounting, de-mounting, service charges, and taxes will be added to the purchase price under this pro-rated replacement program.

ALL RADIAL Goodyear Farm Tires

STUBBLE	YEARS OF SERVICE OR AGE DURING	IF WORN LESS THAN	PERCENT TITAN COVERS
BE	1 year or less	25%	75%
STI	2 years or less	50%	50%
	3 years or less	75%	25%

ALL BIAS REAR Goodyear Farm Tires Stubble Stamped Small

DDLE	YEARS OF SERVICE OR AGE DURING	IF WORN LESS THAN	PERCENT TITAN COVERS
	1 year or less	25%	75%
0	2 years or less	50%	50%

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> WHAT IS A COMPARABLE TIRE?

A "comparable" new Goodyear branded agricultural tire may either be the same line of tire or, in the event a comparable tire is not available, a tire of the same basic construction (Bias or Radial), but with different sidewall, tread configuration, or in Titan brand. If a higher priced tire is accepted as replacement, the difference in price will be at an additional charge to you.

Any replacement tire provided pursuant to this protection plan will be covered by the Goodyear or Titan brand protection plan in effect at the time of replacement.

> WHAT IS NOT COVERED BY THIS PROTECTION PLAN?

OUTSIDE COVERAGE TIMELINE

Goodyear branded radial farm tires purchased under this protection plan and presented for coverage more than 3 years after date of purchase are not covered. If the proof of purchase is not available to establish time in service, the tire date of manufacture will be used.

Goodyear branded bias rear farm tires (R-1, R-1W, R-2, R-3, HF-2, HF-3) or small farm tires (I-1, F-I, F-1, F-2, F-2M, I-3, HF-1) with Stubble Guard Compound stamped on sidewall purchased under this protection plan and presented for coverage more than 2 years after date of purchase are not covered. If proof of purchase is not available to establish time in service, the tire date of manufacture will be used

GENERAL EXCLUSIONS

The following situations are excluded from coverage under the policy explained herein:

- Field Road Hazard
 - Impact break, cut, snag, tear, or chunking.
- Mechanical Condition
 - Mismatched adjacent tires, incorrect alignment, irregular wear, balance, rim slip/condition.
- Misuse
 - Overload, abuse, negligence, excessive speed, racing / pulling contests, filler, sealants, balancing substances, intentional alteration of appearance or physical characteristics.

- Unforeseen Events
 - Fire, accident, vandalism, or collision.
- Improper mounting, de-mounting, repair, inflation, application, chain usage.

IMPROPER STORAGE

Ozone or weather cracking that does not render tire unserviceable or conditions caused by aging via improper storage, including but not limited to the following:

- Direct sunlight exposure and ozone created by welders, electric motors, and transformers.
- Exposure to hydrocarbons such as gas, diesel, oil, paint, solvents, hydraulic fluid, and brake fluid.
- · Improper inflation and stacking.

In no event shall Titan, manufacturer of Titan farm tires, be responsible for any liability for loss of time, inconvenience, loss of use of vehicle, incidental or consequential damage resulting from stubble damage warranty claim, to the extent permitted by law.

SAFETY WARNINGS

Serious injury or death may result from:

- Tire failure due to underinflation/overloading. Follow the vehicle owner's manual or tire placard in vehicle.
- Explosion of tire/rim assembly due to improper mounting. Only specially trained persons should mount tires.
- Failure to deflate single or dual assemblies completely before demounting.



WHAT ARE YOUR LEGAL RIGHTS?

No representative or dealer has authority to make any representation, promise, or agreement on behalf of Titan, manufacturer of Goodyear Farm Tires, except as stated herein. Any tire, no matter how well constructed, may fail in service or otherwise become unserviceable due to conditions beyond the control of the manufacturer.

This adjustment policy is not intended as a representation that a tire failure cannot occur.

To the extent permitted by law, Titan, manufacturer of Goodyear Farm Tires, disclaims all warranties, express or implied, other than the warranties stated in this Limited Warranty, including but not limited to the implied warranties of merchantability and fitness for a particular purpose.

Titan International, manufacturer of Goodyear Farm Tires, disclaims any liability for incidental, consequential, punitive damages, loss of time or profits, loss of vehicle use, or inconvenience reparations to the extent permitted by law, even if advised of the possibility of such loss or damages. Some states or provinces do not allow the exclusion or limitation of incidental or consequential damages, so the above limitations or exclusions may not apply to you. This adjustment policy provides specific legal rights, and you may also have other rights that vary from state to state or province to province. This protection plan is applicable only for North America.



Goodyear Farm Tires TIRE WORKMANSHIP AND MATERIAL ADJUSTMENT POLICY

> OWNER'S OBLIGATION

Proper tire care is required to obtain maximum hours of usage and wear.

Owner must operate tires within Titan and manufacturer specified load, speed limits, and air pressure requirements (at cold-air pressures specified by Titan for load and speed according to individual tire size, type and load capacity) and maintain proper alignment of wheels.

You must present the unserviceable tire and copy of your proof of purchase date to a participating Titan International, manufacturer of Goodyear Farm Tires dealer. Please use our Dealer Locator at www.titan-intl.com or call 1 (800) 872-2327.

Adjustment tires claimed unserviceable become the property of Titan and are subject to a disposal fee. Mounting, de-mounting, service charges, and taxes will be added to the purchase price under this prorated replacement program.

No claim will be recognized unless with Titan, manufacturer of Goodyear Farm Tires, claim through the THE HUB, supplied by an authorized tire dealer.

> WHO IS ELIGIBLE?

You are eligible for the benefits of the Workmanship and Materials Adjustment Policy if you meet all of the following criteria:

- Claim is properly with a Titan, manufacturer of Goodyear Farm Tires, claim through THE HUB.
- You are the original owner or authorized agent for new Goodyear branded agricultural tires acquired as OE Tires on new equipment or from an authorized Titan, manufacturer of Goodyear Farm Tires dealer.
- Your Goodyear brand agricultural tires bear Titan prescribe tire identification numbers and are not branded "NA" (Not Adjustable).

- Your tires have been properly stored in clean dry conditions away from direct sunlight.
- Your Goodyear brand agricultural tires have been used only on equipment originally installed, in normal agricultural service, in accordance with equipment manufacturer and Titan International recommendations.
- Your tires were purchased on or after January 1, 2020.

WHAT IS COVERED AND FOR HOW LONG?

Free Tire Replacement

Goodyear brand radial farm tires that become unserviceable due to a covered warranty condition under manufacturer's control, during the first 2 years of service, if worn less than 25%, will be replaced with a comparable new Goodyear brand tire without charge including normal mounting and service charges.

Goodyear brand bias farm tires that become unserviceable due to a covered warranty condition under manufacturer's control, during the first twelve months of service, if worn less than 10%, will be replaced with a comparable new Goodyear brand tire without charge including normal mounting and service charges.

Proof of purchase must be attached to claim form. If proof of purchase is not available to establish time in service, the tire date of manufacture will be used.

Pro-Rated Tire Replacement

Goodyear brand agricultural tires past the "No Charge Free Replacement" time frame, which meet the criteria under "Who Is Eligible" that become unserviceable due to workmanship and materials, will be replaced with a comparable new tire on a pro-rated basis.

If proof of purchase is not available to establish time in service, tire date of manufacture will be used.

In North America, the customer charge will be calculated by multiplying the customer's normal buying price, current at time of adjustment, by the percentage determined from either the Bias or Radial "Agricultural Tire Workmanship and Materials Warranty Policy" chart shown on the next page.

Mounting, de-mounting, service charges, and taxes will be added to the purchase price under pro-rated replacement.

ALL RADIAL GOODYEAR FARM TIRES

YEARS OF SERVICE OR AGE DURING	IF WORN LESS THAN	PRO RATA COLLECTION
1st and 2nd year	25%	N/C
3rd year	30%	30%
4th year	40%	40%
5th year	50%	50%
6th year	60%	60%
7th year	70%	70%
8th year	80%	80%
9th year	90%	90%
10th year	95%	95%

10 Year

Radial Rear

• R-1, R-1W, R-14, R-2, R-3

Hi-Flotation

HF-1, HF-2, HF-3

Radial Small Farm

• I-1, I-2, I-3

ALL BIAS GOODYEAR FARM TIRES

YEARS OF SERVICE OR AGE DURING	IF WORN LESS THAN	PRO RATA Collection
1st year	10%	N/C
2nd year	20%	20%
3rd year	30%	30%
4th year	60%	60%
5th year	80%	80%
6th year	90%	90%

WHAT IS A COMPARABLE TIRE?

A "comparable" new Goodyear branded agricultural tire may either be the same line of tire or, in the event a comparable tire is not available, a tire of the same basic construction (Bias or Radial), but with different sidewall, tread configuration, or in Titan brand. If a higher priced tire is accepted as replacement, the difference in price will be at an additional charge to you.

Any replacement tire provided pursuant to this protection plan will be covered by the Goodyear or Titan brand protection plan in effect at the time of replacement.





WHAT IS NOT COVERED BY THIS PROTECTION PLAN?

OUTSIDE COVERAGE TIMELINE

Goodyear branded radial farm tires purchased under this protection plan and presented for coverage more than 10 years after date of purchase are not covered.

Goodyear branded bias farm tires purchased under this protection plan and presented for coverage more than 6 years after date of purchase are not covered.

If proof of purchase is not available to establish time in service, the tire date of manufacture will be used.

Tires are adjustable for ride-related conditions only during the first six months of service and up to 1/32nd inch of tread wear.

GENERAL EXCLUSIONS

The following situations are excluded from coverage under the policy explained herein:

- Field Road Hazard
 - Impact break, cut, snag, tear, or chunking.
- Mechanical Condition
 - Mismatched adjacent tires, incorrect alignment, irregular wear, balance, rim slip/condition.
- Misuse
 - Overload, abuse, negligence, excessive speed, racing / pulling contests, filler, sealants, balancing substances, intentional alteration of appearance or physical characteristics.
- Unforeseen Events
 - Fire, accident, vandalism, or collision.
- Improper mounting, de-mounting, repair, inflation, application, chain usage.

IMPROPER STORAGE

Ozone or weather cracking that does not render tire unserviceable or conditions caused by aging via improper storage, including but not limited to the following:

Direct sunlight exposure and ozone created by welders, electric motors, and transformers.

GOOD FYEAR FARM TIRES

- Exposure to hydrocarbons such as gas, diesel, oil, paint, solvents, hydraulic fluid, and brake fluid.
- · Improper inflation and stacking.

In no event shall Titan, manufacturer of Goodyear Farm Tires, be responsible for any liability for loss of time, inconvenience, loss of use of vehicle, incidental or consequential damage resulting from warranty claim, to the extent permitted by law.

SAFETY WARNINGS

Serious injury or death may result from:

- Tire failure due to underinflation/overloading. Follow the vehicle owner's manual or tire placard in vehicle.
- Explosion of tire/rim assembly due to improper mounting. Only specially trained persons should mount tires.
- Failure to deflate single or dual assemblies completely before demounting.

SCRAPER / LAND LEVELING SERVICE

This limited warranty applies to conditions in workmanship and materials for tires used in scraping / land-leveling application as provided below:

COVERAGE PERIOD	CREDIT AVAILABLE
Up to 48 month or 4 years	With appropriate weight and air pressure setting
Year 1 (12 months)	80% credit
Year 2 (24 months)	60% credit
Year 3 (36 months)	40% credit
Year 4 (48 months)	20% credit
Year 5 (60 months)	No coverage

Scraper service policy coverage applies to Goodyear Optitorque R-1 tires ONLY. No other Titan Goodyear products are warranted for scraper service application. All tires used in scraper service application outside of Goodyear Optitorque R-1 line are automatically disqualified from all warranty claim privileges.

Limited scraper warranty does not cover tires that are removed from service for the following reasons:

Unserviceable: Poor Maintenance or Improper Use

- Tire failure due to overload.
- Tire failure due to operating with full power at speeds under 5 mph (8.0 km/h).

- Rim slip or bead leakage due to undersized / deteriorated rims or mis-mounting.
- Lug tearing or deterioration due to excessive cutting.
- Tire failure due to the use of incorrect inflation pressure.

Tractor Set-Up and Tire Recommendations for Scraper Application

- Tire size must be equal to or greater than the minimum required to transmit the full power of the tractor and must be an OEM approved tire combination for the tractor.
- Use the OEM's recommended tire sizes for scraper operations or apply the following rule: the maximum load per tire at full weight capacity considering maximum tractor speed, must be greater than the maximum load expected on any tire at any given time during the land leveling or scraping operation.
- Single or triple tire configurations are not recommended for Scraping or Land Leveling (only exception are single tires mounted on the front axle of MFWD tractors).
- Tires used as duals must have their tire load weight limit reduced or adjusted by 12%.
- Liquid fill is not recommended for use as ballast and has adverse effects on tire life.
- 4WD tractors should use vehicle weights (in lieu of tire ballast) so that 70% or more of the total static weight of the tractor is on the front axle without the scraper attachment.
- For 4WD Tractors the use of ballast on the rear axle is NOT recommended.
- For MFWD Tractors use the maximum amount of cast weight recommended by the OEM to ballast the front axle. Use the tractor OEM's technical recommendation for rear axle ballast.
- In all cases set the cold inflation air pressure based on the tractor's maximum speed and load in accordance with load inflation tables by size and load speed index. If possible, the front axle of the tractor should be weighed without the scraper attachment.
- Load inflation tables are available in the Titan/Goodyear Farm Tires databook.



WHAT ARE YOUR LEGAL RIGHTS?

No representative or dealer has authority to make any representation, promise, or agreement on behalf of Titan, manufacturer of Goodyear Farm Tires, except as stated herein. Any tire, no matter how well constructed, may fail in service or otherwise become unserviceable due to conditions beyond the control of the manufacturer.

This adjustment policy is not intended as a representation that a tire failure cannot occur.

To the extent permitted by law, Titan, manufacturer of Goodyear Farm Tires, disclaims all warranties, express or implied, other than the warranties stated in this Limited Warranty, including but not limited to the implied warranties of merchantability and fitness for a particular purpose.

Titan, manufacturer of Goodyear Farm Tires, disclaims any liability for incidental, consequential, punitive damages, loss of time or profits, loss of vehicle use, or inconvenience reparations to the extent permitted by law, even if advised of the possibility of such loss or damages. Some states or provinces do not allow the exclusion or limitation of incidental or consequential damages, so the above limitations or exclusions may not apply to you. This adjustment policy provides specific legal rights, and you may also have other rights that vary from state to state or province to province. This protection plan is applicable only for North America.

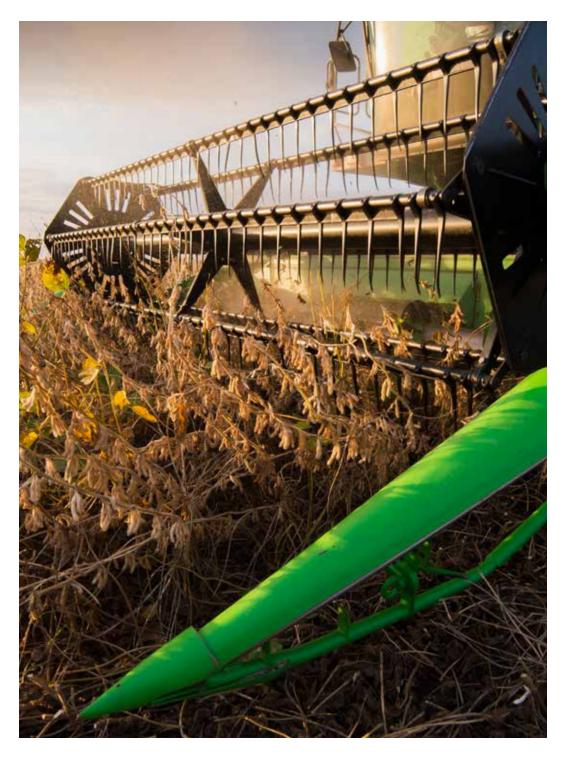
WHEN DOES THE ADJUSTMENT POLICY END?

A tire has delivered its full original tread life and this warranty ends when the tread is worn to 2/32nds of an inch or the tire exceeds the time limitations described in this policy. In all cases, without proof of purchase, date of tire manufacture will be used to determine age.

This Titan Limited Warranty and Adjustment policy may not be altered, enlarged, or modified by anyone.

TITAN FARM TIRES AG WARRANTIES

Effective January 1st, 2020



TITAN FARM TIRES FIELD HAZARD PROTECTION PLAN



OWNER'S OBLIGATION

Owner must operate tires within Titan International (Titan) and manufacturer specified load, speed limits, and air pressure requirements (at cold-air pressures specified by Titan International for load and speed according to individual tire size, type and load capacity) and maintain proper alignment of wheels.

You must present the unserviceable tire and a copy of your proof of purchase date to a participating Titan International, manufacturer of Titan farm tires dealer. Please use our Dealer Locator at www.titan-intl.com or call 1 (800) 872-2327.

Adjustment tires claimed unserviceable become the property of Titan International and are subject to a disposal fee. Mounting, de-mounting, service charges, and taxes will be added to the purchase price under this pro-rated replacement program.

No claim will be recognized unless submitted with a Titan, manufacturer of Titan farm tires, claim through THE HUB, supplied by an authorized tire dealer.

> WHO IS ELIGIBLE?

You are eligible for the benefits of the Field Hazard Protection Plan if you meet all of the following criteria:

- Claim is submitted with a properly completed Titan claim through THE HUB.
- You are the original owner or authorized agent for new Titan branded agricultural tires acquired as OE Tires on new equipment or from an authorized Titan/Goodyear Farm Tires dealer in the following designations:
 - Radial Rear (R-1, R-1W, R-2, R-3) and Small Farm
 - Bias Rear Farm (R-1, R-1W, R-2, R-3) and Small Farm (HF-1, I-1, F-I, F-1, F-2, F-2M) with Stubble Guard Compound stamped on sidewall.

- Your Titan brand agricultural tires bear Titan International prescribed tire identification numbers and are not branded "NA" (Not Adjustable).
- Your tires have been properly stored in clean dry conditions away from direct sunlight.
- Your Titan brand agricultural tires have been used only on equipment originally installed, in normal agricultural service, in accordance with equipment manufacturer and Titan International recommendations.
- Your tires were purchased on or after January 1, 2020.

> THE PROTECTION PLAN

Field Hazard is not considered a condition that is covered by our warranty and therefore, not covered by Titan International, manufacturer of Titan farm tires standard limited warranty.

However, Titan International has elected to provide the following coverage with our Field Hazard Protection Plan for select tires that contain our Stubble Guard Compound.

> WHAT IS COVERED AND FOR HOW LONG?

PRORATED TIRE REPLACEMENT

Titan brand agricultural tires which meet the criteria under "Who Is Eligible" that become unserviceable or not repairable due to field hazard, will be replaced with a comparable new tire on a pro-rated basis.

If proof of purchase is not available to establish time in service, tire date of manufacture will be used.

In North America, the customer charge will be calculated by multiplying the customer's normal buying price, current at time of adjustment, by the percentage determined from either the Bias or Radial "Agricultural Tire Field Hazard Protection Plan" charts shown on the next page.

Mounting, de-mounting, service charges, and taxes will be added to the purchase price under this pro-rated replacement program.



Field Hazard Protection Plan

> TABLE FOR FIELD HAZARD CHARGES

ALL RADIAL TITAN FARM TIRES

FIELD	YEARS OF SERVICE	IF WORN	PRO RATA
	OR AGE DURING	LESS THAN	Collection
Ξ.	1st Year	25%	50%

ALL BIAS REAR TITAN FARM TIRES Stubble Stamped Small

FIELD	YEARS OF SERVICE	IF WORN	PRO RATA
	OR AGE DURING	LESS THAN	COLLECTION
Ξ.	6 mo	25%	50%

> WHAT IS A COMPARABLE TIRE?

A "comparable" new Titan branded agricultural tire may either be the same line of tire or, in the event a comparable tire is not available, a tire of the same basic construction (Bias or Radial), but with different sidewall, tread configuration, or in Titan International manufactured Goodyear brand. If a higher priced tire is accepted as replacement, the difference in price will be at an additional charge to you.

Any replacement tire provided pursuant to this protection plan will be covered by the Goodyear or Titan brand protection plan in effect at the time of replacement.

WHAT IS NOT COVERED BY THIS PROTECTION PLAN?

OUTSIDE COVERAGE TIMELINE

Titan branded radial farm tires purchased under this protection plan and presented for coverage more than 1 year after date of purchase are not covered. If the proof of purchase is not available to establish time in service, the tire date of manufacture will be used.

Titan branded bias rear farm tires (R-1, R-1W, R-2, R-3) or small farm tires (HF-1, I-1, F-I, F-1, F-2, F-2M) with Stubble Guard Compound stamped on sidewall purchased under this protection plan and presented for coverage more than 6 months after date of purchase are not covered. If proof of purchase is not available to establish time in service, the tire date of manufacture will be used.

GENERAL EXCLUSIONS

The following situations are excluded from coverage under the policy explained herein:

- Mechanical Condition
 - Mismatched adjacent tires, incorrect alignment, irregular wear, balance, rim slip/condition.
- Misuse
 - Overload, abuse, negligence, excessive speed, racing / pulling contests, filler, sealants, balancing substances, intentional alteration of appearance or physical characteristics.
- Unforeseen Events
 - Fire, accident, vandalism, or collision.
- Improper mounting, de-mounting, repair, inflation, application, chain usage.

IMPROPER STORAGE

Ozone or weather cracking that does not render tire unserviceable or conditions caused by aging via improper storage, including but not limited to the following:

- Direct sunlight exposure and ozone created by welders, electric motors, and transformers.
- Exposure to hydrocarbons such as gas, diesel, oil, paint, solvents, hydraulic fluid, and brake fluid.
- · Improper inflation and stacking.

In no event shall Titan, manufacturer of Titan farm tires, be responsible for any liability for loss of time, inconvenience, loss of use of vehicle, incidental or consequential damage resulting from stubble damage warranty claim, to the extent permitted by law.

SAFETY WARNINGS

Serious injury or death may result from:

- Tire failure due to underinflation/overloading. Follow the vehicle owner's manual or tire placard in vehicle.
- Explosion of tire/rim assembly due to improper mounting. Only specially trained persons should mount tires.
- Failure to deflate single or dual assemblies completely before demounting.

> WHAT ARE YOUR LEGAL RIGHTS?

No representative or dealer has authority to make any representation, promise, or agreement on behalf of Titan, manufacturer of Titan farm tires, except as stated herein. Any tire, no matter how well constructed, may fail in service or otherwise become unserviceable due to conditions beyond the control of the manufacturer.

This adjustment policy is not intended as a representation that a tire failure cannot occur.

To the extent permitted by law, Titan, manufacturer of Titan farm tires, disclaims all warranties, express or implied, other than the warranties stated in this Limited Warranty, including but not limited to the implied warranties of merchantability and fitness for a particular purpose.

Titan, manufacturer of Titan farm tires, disclaims any liability for incidental, consequential, punitive damages, loss of time or profits, loss of vehicle use, or inconvenience reparations to the extent permitted by law, even if advised of the possibility of such loss or damages. Some states or provinces do not allow the exclusion or limitation of incidental or consequential damages, so the above limitations or exclusions may not apply to you. This adjustment policy provides specific legal rights, and you may also have other rights that vary from state to state or province to province. This protection plan is applicable only for North America.

titan farm tires STUBBLE DAMAGE PROTECTION PLAN



> OWNER'S OBLIGATION

To qualify for a stubble damage claim, stalk deflecting mechanical devices must be used to push down stubble prior to any contact with the tire and proof of usage is required to validate claim.

Owner must operate tires within Titan International and manufacturer specified load, speed limits, and air pressure requirements (at cold-air pressures specified by Titan International for load and speed according to individual tire size, type and load capacity) and maintain proper alignment of wheels.

You must present the unserviceable tire and a copy of your proof of purchase date to a participating Titan International, manufacturer of Titan farm tires dealer. Please use our Dealer Locator at www.titan-intl.com or call 1 (800) 872-2327.

Adjustment tires claimed unserviceable become the property of Titan International and are subject to a disposal fee. Mounting, de-mounting, service charges, and taxes will be added to the purchase price under this pro-rated replacement program.

No claim will be recognized unless submitted with a Titan, manufacturer of Titan farm tires, claim through THE HUB

Proof of purchase for stalk deflecting mechanical devices must also be provided.

> PREVENTION

To prevent or greatly reduce stubble damage:

- Follow the vehicle owner's manual or tire placard in vehicle.
- Utilize mechanical devices to knock down stubble.
- Make your first tillage pass parallel to the rows.
- Run tire in accordance with rotation arrow stampings on tire.

STUBBLE DAMAGE CONDITIONS

In low moisture conditions with the improved genetics in use today, stubble in the field can become extremely rigid and unyielding with steel like strength.

Under these circumstances, tires may sustain stubble damage that may range from mild "scarring" to severe penetration and chunking.

Usually stubble damage is merely cosmetic, and though unpleasant in appearance, does not impair the tire's ability to deliver a full life of service.

Under more rare circumstances; however, exposure and even penetration of the cord body may result.

WHO IS ELIGIBLE?

You are eligible for the benefits of the Stubble Damage Protection Plan if you meet all of the following criteria:

- Claim is submitted with a properly completed Titan, manufacturer of Titan farm tires, claim through THE HUB.
- You are the original owner or authorized agent for new Titan branded agricultural tires acquired as OE Tires on new equipment or from an authorized Titan International, manufacturer of Titan farm tires dealer in the following designations:
 - Radial Rear (R-1, R-1W, R-2, R-3) and Small Farm
 - Bias Rear Farm (R-1, R-1W, R-2, R-3) and Small Farm (HF-1, I-1, F-I, F-1, F-2, F-2M) with Stubble Guard Compound stamped on sidewall.
- Your Titan brand agricultural tires bear Titan International prescribed tire identification numbers and are not branded "NA" (Not Adjustable).
- Your tires have been properly stored in clean dry conditions away from direct sunlight.
- Your Titan brand agricultural tires have been used only on equipment originally installed, in normal agricultural service, in accordance with equipment manufacturer and Titan International recommendations.
- Your tires were purchased on or after January 1, 2020.

> THE PROTECTION PLAN

Stubble damage is not considered a condition that is covered by our warranty and therefore, not covered by Titan International, manufacturer of Titan farm tires standard limited warranty.

However, Titan International has elected to provide the following coverage with our Stubble Damage Protection Plan for select tires that contain our Stubble Guard Compound.

> WHAT IS COVERED AND FOR HOW LONG?

PRORATED TIRE REPLACEMENT

Titan brand agricultural tires which meet the criteria under "Who Is Eligible" that become unserviceable or not repairable due to stubble damage will be replaced with a comparable new tire on a pro-rated basis.

If proof of purchase is not available to establish time in service, tire date of manufacture will be used.

In North America, the customer charge will be calculated by multiplying the customer's normal buying price, current at time of adjustment, by the percentage determined from either the Bias or Radial "Agricultural Tire Stubble Damage Protection Plan" charts shown below.

Mounting, de-mounting, service charges, and taxes will be added to the purchase price under this pro-rated replacement program.

ALL RADIAL TITAN FARM TIRES

STUBBLE	YEARS OF SERVICE OR AGE DURING	IF WORN LESS THAN	PERCENT TITAN COVERS
2	1 year or less	25%	75%
Ś	2 years or less	50%	50%

ALL BIAS REAR TITAN FARM TIRES Stubble Stamped Small

JBBLE	YEARS OF SERVICE	IF WORN	PERCENT TITAN
	OR AGE DURING	LESS THAN	COVERS
ILS	1 year or less	25%	75%

> WHAT IS A COMPARABLE TIRE?

A "comparable" new Titan branded agricultural tire may either be the same line of tire or, in the event a comparable tire is not available, a tire of the same basic construction (Bias or Radial), but with different sidewall, tread configuration, or in Titan International manufactured Goodyear brand. If a higher priced tire is accepted as replacement, the difference in price will be at an additional charge to you.

Any replacement tire provided pursuant to this protection plan will be covered by the Goodyear or Titan brand protection plan in effect at the time of replacement.

WHAT IS NOT COVERED BY THIS PROTECTION PLAN?

OUTSIDE COVERAGE TIMELINE

Titan branded radial farm tires purchased under this protection plan and presented for coverage more than 2 years after date of purchase are not covered. If the proof of purchase is not available to establish time in service, the tire date of manufacture will be used.

Titan branded bias rear farm tires (R-1, R-1W, R-2, R-3) or small farm tires (HF-1, I-1, F-I, F-1, F-2, F-2M) with Stubble Guard Compound stamped on sidewall purchased under this protection plan and presented for coverage more than 1 year after date of purchase are not covered. If proof of purchase is not available to establish time in service, the tire date of manufacture will be used.

GENERAL EXCLUSIONS

The following situations are excluded from coverage under the policy explained herein:

- Field Road Hazard
 - Impact break, cut, snag, tear, or chunking.
- Mechanical Condition
 - Mismatched adjacent tires, incorrect alignment, irregular wear, balance, rim slip/condition.
- Misuse
 - Overload, abuse, negligence, excessive speed, racing / pulling contests, filler, sealants, balancing substances, intentional alteration of appearance or physical characteristics.
- Unforeseen Events
 - Fire, accident, vandalism, or collision.

 Improper mounting, de-mounting, repair, inflation, application, chain usage.

IMPROPER STORAGE

Ozone or weather cracking that does not render tire unserviceable or conditions caused by aging via improper storage, including but not limited to the following:

- Direct sunlight exposure and ozone created by welders, electric motors, and transformers.
- Exposure to hydrocarbons such as gas, diesel, oil, paint, solvents, hydraulic fluid, and brake fluid.
- Improper inflation and stacking.

In no event shall Titan International, manufacturer of Titan farm tires, be responsible for any liability for loss of time, inconvenience, loss of use of vehicle, incidental or consequential damage resulting from stubble damage warranty claim, to the extent permitted by law.

SAFETY WARNINGS

Serious injury or death may result from:

- Tire failure due to underinflation/overloading. Follow the vehicle owner's manual or tire placard in vehicle.
- Explosion of tire/rim assembly due to improper mounting. Only specially trained persons should mount tires.
- Failure to deflate single or dual assemblies completely before demounting.



> WHAT ARE YOUR LEGAL RIGHTS?

No representative or dealer has authority to make any representation, promise, or agreement on behalf of Titan, manufacturer of Titan farm tires, except as stated herein. Any tire, no matter how well constructed, may fail in service or otherwise become unserviceable due to conditions beyond the control of the manufacturer.

This adjustment policy is not intended as a representation that a tire failure cannot occur.

To the extent permitted by law, Titan, manufacturer of Titan farm tires, disclaims all warranties, express or implied, other than the warranties stated in this Limited Warranty, including but not limited to the implied warranties of merchantability and fitness for a particular purpose.

Titan International, manufacturer of Titan farm tires, disclaims any liability for incidental, consequential, punitive damages, loss of time or profits, loss of vehicle use, or inconvenience reparations to the extent permitted by law, even if advised of the possibility of such loss or damages. Some states or provinces do not allow the exclusion or limitation of incidental or consequential damages, so the above limitations or exclusions may not apply to you. This adjustment policy provides specific legal rights, and you may also have other rights that vary from state to state or province to province. This protection plan is applicable only for North America.

TITAN FARM TIRES TIRE WORKMANSHIP AND MATERIAL ADJUSTMENT POLICY

OWNER'S OBLIGATION

Proper tire care is required to obtain maximum hours of usage and wear.

Owner must operate tires within Titan International and manufacturer specified load, speed limits, and air pressure requirements (at cold-air pressures specified by Titan International for load and speed according to individual tire size, type and load capacity) and maintain proper alignment of wheels.

You must present the unserviceable tire and copy of your proof of purchase date to a participating Titan International, manufacturer of Titan farm tires dealer. Please use our Dealer Locator at www.titan-intl. com or call 1 (800) 872-2327.

Adjustment tires claimed unserviceable become the property of Titan International and are subject to a disposal fee. Mounting, de-mounting, service charges, and taxes will be added to the purchase price under this pro-rated replacement program.

No claim will be recognized unless submitted on a Titan International, manufacturer of Titan farm tires claim form, supplied by an authorized tire dealer, filled out completely and signed by you, the original owner of the tire presented for adjustment or your authorized agent.

WHO IS ELIGIBLE?

You are eligible for the benefits of the Workmanship and Materials Adjustment Policy if you meet all of the following criteria:

- Claim is submitted on a properly completed Titan International, manufacturer of Titan farm tires claim form.
- You are the original owner or authorized agent for new Titan branded agricultural tires acquired as OE Tires on new equipment or from an authorized Titan International, manufacturer of Titan farm tires dealer.
- Your Titan brand agricultural tires bear Titan International prescribe tire identification numbers and are not branded "NA" (Not Adjustable).

- Your tires have been properly stored in clean dry conditions away from direct sunlight.
- Your Titan brand agricultural tires have been used only on equipment originally installed, in normal agricultural service, in accordance with equipment manufacturer and Titan International recommendations.
- Your tires were purchased on or after January 1, 2020.

> WHAT IS COVERED AND FOR HOW LONG?

Free Tire Replacement

Titan brand radial farm tires that become unserviceable due to a covered warranty condition under manufacturer's control, during the first 2 years of service, if worn less than 25%, will be replaced with a comparable new Titan brand tire without charge excluding normal mounting and service charges.

Titan brand bias farm tires that become unserviceable due to a covered warranty condition under manufacturer's control, during the first twelve months of service, if worn less than 10%, will be replaced with a comparable new Titan brand tire without charge excluding normal mounting and service charges.

Proof of purchase must be attached to claim form. If proof of purchase is not available to establish time in service, the tire date of manufacture will be used.

Pro-Rated Tire Replacement

Titan brand agricultural tires past the "No Charge Free Replacement" time frame, which meet the criteria under "Who Is Eligible" that become unserviceable due to workmanship and materials, will be replaced with a comparable new tire on a pro-rated basis.

If proof of purchase is not available to establish time in service, tire date of manufacture will be used.

In North America, the customer charge will be calculated by multiplying the customer's normal buying price, current at time of adjustment, by the percentage determined from either the Bias or Radial "Agricultural Tire Workmanship and Materials Warranty Policy" chart shown on the next page.

Mounting, de-mounting, service charges, and taxes will be added to the purchase price under pro-rated replacement.

ALL RADIAL TITAN FARM TIRES

YEARS OF SERVICE OR AGE DURING	IF WORN LESS THAN	MAX	PRO RATA COLLECTION
1st and 2nd year	25%	100%	N/C
3rd year	40%	60%	40%
4th year	50%	50%	50%
5th year	60%	40%	60%
6th year	70%	30%	70%
7th year	80%	20%	80%
8th year	90%	10%	90%

8 Year Radial Rear • R-1, R-1W, R-2, R-3

ALL BIAS TITAN FARM TIRES

YEARS OF SERVICE OR AGE DURING	IF WORN LESS THAN	MAX	PRO RATA COLLECTION
1st year	10%	100%	N/C
2nd year	30%	60%	40%
3rd year	60%	50%	50%
4th year	90%	10%	90%

4 Year
Bias Rear
R-1, R-1W, R-2, R-3
Bias Hi-Flotation

• HF-1, HF-2

Bias Small • I-1, F-I, F-1, F-2, F-2M

> WHAT IS A COMPARABLE TIRE?

A "comparable" new Titan branded agricultural tire may either be the same line of tire or, in the event a comparable tire is not available, a tire of the same basic construction (Bias or Radial), but with different sidewall, tread configuration, or in Titan International manufactured Goodyear brand. If a higher priced tire is accepted as replacement, the difference in price will be at an additional charge to you.

Any replacement tire provided pursuant to this protection plan will be covered by the Goodyear or Titan brand protection plan in effect at the time of replacement.

> WHAT IS NOT COVERED BY THIS PROTECTION PLAN?

OUTSIDE COVERAGE TIMELINE

Titan branded radial farm tires purchased under this protection plan and presented for coverage more than 8 years after date of purchase are not covered.

Titan branded bias farm tires purchased under this protection plan and presented for coverage more than 4 years after date of purchase are not covered. If proof of purchase is not available to establish time in service, the tire date of manufacture will be used.

Tires are adjustable for ride-related conditions only during the first six months of service and up to 1/32nd inch of tread wear.

GENERAL EXCLUSIONS

The following situations are excluded from coverage under the policy explained herein:

- Field Road Hazard
 - Impact break, cut, snag, tear, or chunking.
- Mechanical Condition
 - Mismatched adjacent tires, incorrect alignment, irregular wear, balance, rim slip/condition.
- Misuse
 - Overload, abuse, negligence, excessive speed, racing / pulling contests, filler, sealants, balancing substances, intentional alteration of appearance or physical characteristics.
- Unforeseen Events
 - Fire, accident, vandalism, or collision.
- Improper mounting, de-mounting, repair, inflation, application, chain usage.

IMPROPER STORAGE

Ozone or weather cracking that does not render tire unserviceable or conditions caused by aging via improper storage, including but not limited to the following:

- Direct sunlight exposure and ozone created by welders, electric motors, and transformers.
- Exposure to hydrocarbons such as gas, diesel, oil, paint, solvents, hydraulic fluid, and brake fluid.
- Improper inflation and stacking.

In no event shall Titan International, manufacturer of Titan farm tires, be responsible for any liability for loss of time, inconvenience, loss of use of vehicle, incidental or consequential damage resulting from warranty claim, to the extent permitted by law.

SAFETY WARNINGS

Serious injury or death may result from:

- Tire failure due to underinflation/overloading. Follow the vehicle owner's manual or tire placard in vehicle.
- Explosion of tire/rim assembly due to improper mounting. Only specially trained persons should mount tires.
- Failure to deflate single or dual assemblies completely before demounting.

SCRAPER / LAND LEVELING SERVICE

For limited warranty applying to conditions in workmanship and materials for tires used in scraping / land-leveling application, please see Titan, manufacturer of Goodyear Farm Tires warranty information on page 19. Titan brand farm tires are not warranted for scraping / land-leveling application.

> WHAT ARE YOUR LEGAL RIGHTS?

No representative or dealer has authority to make any representation, promise, or agreement on behalf of Titan, manufacturer of Titan farm tires, except as stated herein. Any tire, no matter how well constructed, may fail in service or otherwise become unserviceable due to conditions beyond the control of the manufacturer.

This adjustment policy is not intended as a representation that a tire failure cannot occur.

To the extent permitted by law, Titan, manufacturer of Titan farm tires, disclaims all warranties, express or implied, other than the warranties stated in this Limited Warranty, including but not limited to the implied warranties of merchantability and fitness for a particular purpose.

Titan, manufacturer of Titan farm tires, disclaims any liability for incidental, consequential, punitive damages, loss of time or profits, loss of vehicle use, or inconvenience reparations to the extent permitted by law, even if advised of the possibility of such loss or damages. Some states or provinces do not allow the exclusion or limitation of incidental or consequential damages, so the above limitations or exclusions may not apply to you. This adjustment policy provides specific legal rights, and you may also have other rights that vary from state to state or province to province. This protection plan is applicable only for North America.



A tire has delivered its full original tread life and this warranty ends when the tread is worn to 2/32nds of an inch or the tire exceeds the time limitations described in this policy. In all cases, without proof of purchase, date of tire manufacture will be used to determine age.

This Titan Limited Warranty and Adjustment policy may not be altered, enlarged, or modified by anyone.



> FOR EVERY APPLICATION, TITAN KEEPS YOU MOVING.





1 (800) 872-2327 www.titan-intl.com

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